

CASTLE TYPE LOCK NUTS

- Standard material: steel and stainless steel.
- Standard plating: zinc and cadmium; other options available.

Size	Diameter of Thread	Width Across Flats		Thickness		Unslotted Thickness and Heights of Flats		Width of Slot		Radius Of Fillet	Diameter of Cylindrical Parts
		Max	Min	Max	Min	Max	Min	Max	Min	+/- 0.010	Min
1/4	0.2500	0.438	0.428	0.288	0.274	0.20	0.18	0.10	0.07	0.094	0.371
5/16	0.3125	0.500	0.489	0.336	0.320	0.24	0.22	0.12	0.09	0.094	0.425
3/8	0.3750	0.562	0.551	0.415	0.398	0.29	0.27	0.15	0.12	0.094	0.478
7/16	0.4375	0.688	0.675	0.463	0.444	0.31	0.29	0.15	0.12	0.094	0.582
1/2	0.5000	0.750	0.736	0.573	0.552	0.42	0.40	0.18	0.15	0.125	0.637
9/16	0.5625	0.875	0.861	0.621	0.598	0.43	0.41	0.18	0.15	0.156	0.744
5/8	0.6250	0.938	0.922	0.731	0.706	0.51	0.49	0.24	0.18	0.156	0.797
3/4	0.7500	1.125	1.088	0.827	0.798	0.57	0.55	0.24	0.18	0.188	0.941
7/8	0.8750	1.312	1.269	0.922	0.890	0.67	0.64	0.24	0.18	0.188	1.097
1	1.0000	1.500	1.450	1.018	0.982	0.73	0.70	0.30	0.24	0.188	1.254
1-1/8	1.1250	1.688	1.631	1.176	1.136	0.83	0.80	0.33	0.24	0.250	1.411
1-1/4	1.2500	1.875	1.812	1.272	1.228	0.89	0.86	0.40	0.31	0.250	1.570
1-3/8	1.3750	2.062	1.994	1.399	1.351	1.02	0.98	0.40	0.31	0.250	1.726
1-1/2	1.5000	2.250	2.175	1.526	1.474	1.08	1.04	0.46	0.37	0.250	1.881

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